Salud Foodgroup Europe	Product specification	
Salude	55 FLAT 30 Wheat tortilla amb 30cm 8x18 pcs	Page: 1 of 10 Version: 0021 Date: 26-02-2020 Written by: L. Romijn Approved by: H. van Boxtel

1. Product photo



2. Product description

Wheat tortilla from rounded piece of dough, creamy colour with brown bake marks on both surfaces (on the top side bake marks are bigger). Round shape.

3. Process description

The dough is mixed, divided, rounded in pieces, proofed, hot pressed, baked, cooled down, vision controlled and packed.

4. Variety / origin

Product is manufactured in Poland.

5. General requirements

All products must be manufactured under conditions consistent with Good Manufacturer Practices and must conform to all requirements outlined in EU legislation. Use of pesticides, herbicides and fungicides using any stage of growing/ harvesting of products will be registrated as to type. Usage will be in accordance with current regulations by the EU legislations and residues on the product will not exceed those limits established by EU legislation.

6. Organoleptic characteristics (after preparing)

Overall appearance : Round shape, no ragged edges, visible bake marks
Taste : Typical for these types of products. Fresh, no off taste
Smell : Typical for wheat flour tortillas. Fresh, no off smell

Consistency : Porous, visible layers, flexible

Colour : White to creamy with brown bake marks

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7. Product codes

Article code : 55 FLAT 30 EAN code bag : 8717154058741 EAN code case : 8717154058734

Statistic/tarif code : 19059080

Lot code : Y DDD DDD L PP Time

8. Ingredients

WHEAT FLOUR (63%), water, palm oil, stabilisers: E422, E466, E412, WHEAT GLUTEN, raising agents: E450, E500, glucose, salt, emulsifier: E471, acidity regulators: E296, preservatives: E282, E202, WHEAT FIBRE, flour treatment agent: E920.

9. Nutritional values (per 100 g)

Kjoule	:1327	kJ
Kcal	:310	kcal
Total carbohydrates (of which)	:55,5	g
- Sugar	:5,01	g
Protein	:7,2	g
Fibre	:2,6	g
Fat, total (of which)	:7,72	g
 Saturated fatty acids 	:2,96	g
- Mono unsaturated fatty acids	:2,29	g
 Poly unsaturated fatty acids 	:1,85	g
- Trans fatty acids	:0,28	g
Calcium	:-	mg
Sodium	:780	mg
Salt	:1,95	g

10. Microbiological standards

Total plate count	:< 10.000	Cfu/g
Yeast	:< 1.000	Cfu/g
Moulds	:< 1.000	Cfu/g
Enterobacteriaceae	:< 100	Cfu/
E. Coli	:< 10	Cfu/g
Staphylococcus Aureus	:< 10	Cfu/g
Bacillus Cereus	:<100	Cfu/g
Listeria Monocytogenes	:absent / 25	g
Salmonella	:absent / 25	g

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11. Storage conditions

Temperature control during storage and transport is conform EU legislation.

12. Storage requirements

Store dry between 15 and 18°C. Protect from heat. Keep direct packaging closed.

13. Shelf life

After production date: 6 months

Store in a cool and dry place. Once opened, use immediately or store covered up in a fridge (max. 7°C) for max. 7 days.

14. Preparation / cooking instructions

Ready to consume.

Micro wave:

Heat the tortilla's for 10-15 seconds at 650 Watt.

Grill/pan:

Heat the tortilla's separately for 10-15 seconds both sides.

15. Foreign material standards

- Product shall be free of all foreign material.
- Product will pass through a functional metal detector with a positive rejection device.

Fe	2,5 mm
Non Fe	2,0 mm
RVS	1,5 mm

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16. Physical standards

Description / kg	Target	Range
Size:		
Diameter	30 cm	28-33 cm
Roundness	<19mm	
Weight	1650 g	1625-1675 g
Defects:		
Flat edges	none	< 5 mm (deepth)
Ragged edges	none	< 5 mm (deepth)
Holes	none	< 3 mm detectable by vision system
Defects total	none	max. 5% outside of range
Foreign bodies	none	
Air bubbles	3 small bubbles on whole surface	Min 2 (one bubble max. 7,5 cm is acceptable)
Bake marks top	2	1-3 according to the photos
Bake marks bottom	2	1-3 according to the photos
(2) Standard Browning (3) Dark Acceptable		

17. Chemical standards

Description	Target	Range
pH	< 5,5	5.0 - 6.0
moisture	< 0,9	< 0,93

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18. Allergy data

	Legal allergens			Additional allergens	
1.	Gluten		15.	Lactose	-
1.1	Wheat (or products thereof)	+	16	Cocoa	-
1.2	Rye (or products thereof)	-	17.	Glutamate (E620 - E625)	-
1.3	Barley (or products thereof)	-	18.	Chicken meat	-
1.4	Oats (or products thereof)	-	19	Coriander	-
1.5	Spelt (or products thereof)	-	20.	Corn/maize	-
1.6	Khorasan Wheat/kamut (or	-	21.	Legumes	-
	products thereof)				
2.	Shellfish and crustaceans (or	-	22.	Beef	-
	products thereof)				
3.	Eggs (or products thereof)	-	23.	Pork	-
4.	Fish (or products thereof)	-	24.	Carrot	-
5.	Peanuts (or products thereof)	-			
6.	Soy (or products thereof)	-		EKO/ organic	-
7.	Milk (or products thereof)	-		Suitable for vegetarians	+
8.	Nuts	-		Suitable for vegans	+
8.1	Almonds (or products thereof)	-		Halal	+
8.2	Hazelnuts (or products thereof)	-		Kosher	-
8.3	Walnuts (or products thereof)	-			
8.4	Cashews (or products thereof)	-			
8.5	Pecans (or products thereof)	-			
8.6	Brazil nuts (or products thereof)	-			
8.7	Pistachios (or products thereof)	-			
8.8	Macadamia nuts (or products	-			
	thereof)				
9.	Celery (or products thereof)	-			
10.	Mustard (or products thereof)	-			
11.	Sesame (or products thereof)	-			
12.	Sulpher dioxide and sulphites	-			
	(E220 – E228) at concentrations				
	of more than 10mg/kg or 10 mg				
4.0	(or products thereof)				
13.	Lupin (or products thereof)	-			
14.	Molluscs (or products thereof)	-			

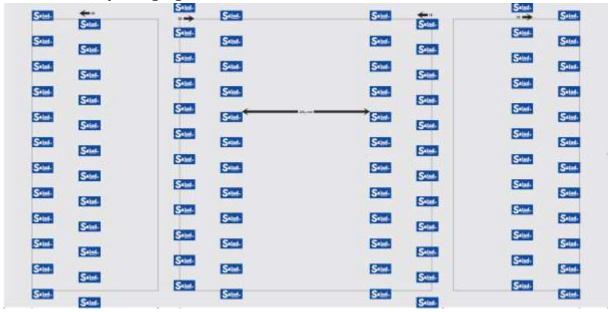
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19. Packaging information

Inner packaging		
Material	PET / PE	
Thickness inner packaging	12μ / 50μ	
Size LxW inner packaging	380 x 342,5 m	m
Net weight	1650 g (18 per pack)	
Gross weight	1671 g	
Outer packaging		
Case material	cardboard	
Case weight	622,5	
Material thickness	4 mm	
Case size LxWxH (external)	600 x 350 x 179 mm	
Inner packagings/case	8	
Net weight	13,2 kg	
Gross weight	14 kg	
Palletisation		
Pallet type	EURO	UK
Layers/pallet	10	10
Cases/pallet	40	50
Net. Weight	528 kg	660 kg
Gross weight (inc. pallet)	580 kg	725 kg
Dimensions (ex. Pallet) LxWxH	1200 x 700 x	1200 x 950 x
	1790 mm	1790 mm

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20. Picture inner packaging material



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21.Bag print

18 WHEAT TORTILLAS 30 cm Ambient

[GB] Ingredients: WHEAT FLOUR (63%), water, palm oil, stabilisers: E422, E466, E412; WHEAT GLUTEN, raising agents: E450, E500; glucose, salt, emulsifier: E471, acidity regulators: E296, preservatives: E282, E202; WHEAT FIBRE, flour treatment agent: E920. [NL] Ingredienten: TARWEBLOEM (63%), water, palm olie, stabilisatoren: E422, E466, E412; TARWEGLUTEN, rijsmiddel: E450, E500; glucose, zout, emulgator: E471, zuurteregelaar: E296, conserveermiddel: E282, E202; TARWEVEZEL, meelverbeteraar: E920. [FR] Ingrédients: FARINE DE BLÉ (63%), eau, huile de palm, stabilisants: E422, E466, E412; GLUTEN DE BLÉ, poudres à lever: E450, E500; glucose, sel, émulsifiant: E471, régulateur d'acidité: E296, conservateurs: E282, E202; FIBRE DE BLÉ, agent de traitement des farines: E920. [IT] Ingredienti: FARINA DI FRUMENTO (63%), acqua, olio di palma, stabilizzanti: E422, E466, E412; GLUTINE DI FRUMENTO, agenti lievitanti: E450, E500; glucosio, sale, emulsionante: E471, regolatore di acidità: E296, conservanti: E282, E202; FIBRA DI FRUMENTO, agenti di trattamento della farina: E920. [DE] Zutaten: WEIZENMEHL (63%), Wasser, Palmöl, Stabilisatoren: E422, E466, E412; WEIZENGLUTEN, Backtriebmittel: E450, E500; Glucose, Salz, Emulgator: E471, Säureregulator: E296, Konservierungsmittel: E282, E202; WEIZENFASER, Mehlbehandlungsmittel: E920. [ES] Ingredientes: HARINA DE TRIGO (63%), agua, aceite de palma, estabilizadores: E422, E486, E412; GLUTEN DE TRIGO, gasificantes: E450, E500; glucosa, sal, emulgente: E471, corrector de acidez: E296, conservantes: E282, E202; FIBRA DE TRIGO, agente de tratamiento de la harina: E920. [FI] Ainekset: VEHNÄJAUHO (63%), vesi, palmuöljy, stabilointiaineet: E422, E466, E412; VEHNÄGLUTEENI, nostatusaineet: E450, E500; glukoosi, suola, emulgointiaine: E471, hapettumisenestoaine: E296, säilöntäaineet: E282, E202; VEHNÄKUITU, jauhonparanne E920. [NO] Ingredienser: VEHNÄJAUHO (63%), vann, palmeolje, stabilisatorer: E422, E466, E412; VEHNÄGLUTEENI, hevemidler: E450, E500; glukose, salt, emulgeringsmiddel: E471, syreregulerende middel: E296, konserveringsmiddel: E282, E202; VEHNÄKUITU, melbehandlingsmiddel: E920. [SE] Ingredienser: VETEMJÖL (63 vatten, palmolja, stabiliseringsmedel: E422,E466, E412; VETEGLUTEN, bakpulver och ämnen med liknande funktion: E450, E500; glukos, salt, emulgeringsmedel: E471, surhetsreglerande tillsatsmedel: E296, konserveringsmedel: E282, E202; VETEFIBER, mjölbehandlingsmedel: E920. [DK] Ingredienser: HVEDEMEL (63 %), vand, palmeolie, stabilisatorer: E422, E466, E412; HVEDEGLUTEN, hævemidler: E450, E500; glukose, salt, emulgator: E471, surhedsregulerende middel: E296, konserveringsmidler: E282, sait, emulgator: 4471, surnedsreguierende middel: E290, konserveringsmidele: E202, E202; HVEDEFIBRE, melbehandlingsmiddel: E920.
[ARA] (ARA) جرام 1650, موالمياه، الدهون النباتية المهدرجة(النخيل FAT)، مثبتات: E422، المقادير: طحين القمح (63%)، والمياه، الدهون النباتية المهدرجة(النخيل FAT)، مثبتات: E422، E423، المقادين من القمح، مساعد رفع: (E450) (1)، E500، (1)، والجلوكوز، والملح، مساعد رفع: E429، (1)، E500، (1)، اليف القمح، مساعد رفع: E293، اليف القمح، مساعد رفع: E471، المؤلفة القمح، مساعد رفع: المؤلفة المؤل محسن علاج الدقيق: E920.

تاريخ المسلاحية: انظر الطباعة، يتم تغزينها في مكان بارد وجاف, تفتح مرة واحدة، واستخدام على الربح المسلاحية: انظر الطباعة، يتم تغزينها في مكان بارد وجاف, تفتح مرة واحدة، واستخدام على الفور أو تخزن مغطاء في ثلاجة (بحد أقسى 7 ° C) لحد أقسى 7 أيام. مسببات الحساسية: الغلوتين Store in cool and dry place. Once opened, use immediately or store covered up in a fridge (max

7°C) for max 7 days /Bewaren op een koele en droge plaats. Eenmaal geopend, gebruik meteen of bewaar afgedekt in de koelkast (max 7°C), max 7 dagen./Conserver dans un endroit frais et sec. Une fois ouvert, utiliser immédiatement ou conserver couvert dans un frigo (max: 7°C) pour max 7 jours./Conservare in luogo fresco e asciutto. Una volta aperto, usare subito o conservare coperto in frigorifero (max: 7°C) per non più di 7 giorni./Trocken und kühl lagern. Nach Offnen verzehren oder zugedeckt im Kühlschrank (max. 7°C) bis zu 7 Tagen haltbar./Consérvese en un lugar fresco y seco. Una vez abierto el envase, se deberá usar el producto inmediatamente o se puede guardar cubierto en la nevera (como máximo a 7°C) durante no más de 7 dias./Sáilytettává viileássá ja kuivassa. Käytä avattu pakkaus válittőmästi tai sáilytá peitettynä jääkaapissa (maks. 7 °C) enintaan 7 paivan ajan /Lagres på et kaldt og mørkt sted. Skal brukes umiddelbart etter äpnir eller lagres tildekket i kjøleskapet (maks. 7°C) for maks. 7 dager./Forvaras på sval och torr plats. Anvånds produkten direkt efter oppning eller förvara övertäckt i kylskåp (max. 7 °C) under max. 7 dagar./Opbevares køligt og tørt. Skal anvendes straks efter åbning eller opbevares tildækket i køleskab (maks.; 7°C) i maks. 7 dage./Mantenha em lugar refrigerado e seco.

PD: 03/11/2010 EXP: 03/11/2010

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L3 139 139 5 DI 18:48 Distributed by:

Product code: 55FLAT30 Salud Foodgroup Europe B.V. PO Box 4054, NL

Origin: Poland بلد المنشاء : بولندا

4900 CB Oosterhout The Netherlands info@salud.nl www.saludfoodgroup.eu

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22. Picture outside case

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23. Picture case label

8 x 18 WHEAT TORTILLAS AMBIENT 30 cm 13,2 kg (8 x 1,65 kg) GB Best before date, see date on case. Store in cool and dry place. Once opened, use immediately or

- store covered up in a fridge (max: 7°C) for max 7 days
- NL Houdbaarheid: zie verpakking, bewaren op een koele en droge plaats. Eenmaal geopend, gebruik meteen of bewaar afgedekt in de koelkast (max 7°C), max 7 dagen.
- FR Durée de conservation : voir impression, conserver dans un endroit frais et sec. Une fois ouvert, utiliser immédiatement ou conserver couvert dans un frigo (max : 7°C) pour max 7 jours
- IT Durata: vedere stampa, conservare in luogo fresco e asciutto. Una volta aperto, usare subito o conservare coperto in frigorifero (max: 7°C) per non più di 7 giorni
- DE Haltbarkeit: siehe Verpackung. Trocken und kühl lagern. Nach Öffnen verzehren oder zugedeckt im Kühlschrank (max. 7°C) bis zu 7 Tagen haltbar
- ES Caducidad: véase la fecha impresa. Con sérvese en un lugar fresco y seco. Una vez abierto el envase, se deberá usar el producto inmediatamente o se puede guardar cubierto en la nevera (como máximo a 7°C) durante no más de 7 días.
- FI Katso painettu teksti, säilytettävä viileässä ja kuivassa. Käytä avattu pakkaus välittömästi tai säilytä peitetty nä jääkaapissa (maks. 7°C) enintään 7 päivän ajan
- NO Holdbarhetsperiode: se påtrykket, lagres på et kaldt og mørkt sted. Skal brukes umid delbart etter apning eller lagres tildekket i kjøleskapet (maks. 7°C) for maks. 7 dager.
- SE Hållbarhet: se märkning, förvaras på sval och torr plats. Används produkten direkt efter öppning eller förvara övertäckt i kylskåp (max. 7°C) under max. 7 dagar
- DK Holdbarhed: Se datomærkning, opbevares køligt og tørt. Skal anvendes straks efter åbning eller opbevares tildækket i køleskab (maks.: 7°C) i maks. 7 dage

ه م 10رفتق الفح الدائرية 30 سم 30 م 13،2 كجم (8 × 14.65 كجم) على المنتخبة انظر الطباعة، يتم تخزينها في مكان بارد وجاف, تقتح مرة واحدة، واستخدام على الفور أو تخزن مغطاه في ثلاجة (بحد أقصي 7° C) لحد أقصي 7 أيام. بلد المنشاء: بولندا المساسية الغلوتين

PO Box 4054 NL - 4900 CB Oosterhout

The Netherlands www.saludfoodgroup.eu info@s alud.nl

Product code: 55FLAT30

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PD: 27/06/2014 EXP: 27/12/2014